Shin-Etsu Elastomer KEG-2000-40A/B

Silicone Rubber, HTV

Shin-Etsu Silicones of America

Message:

Shin-Etsu KEG2000-40 is a fast cure type liquid injection molding silicone. It is supplied as two components which are mixed in a 1:1 ratio to ensure easy and accurate blending. The viscosity of KEG2000-40 is low enough to allow easy pumping through most injection molding systems.

High tear strength

Rapid cure time at elevated temperature

Long pot life at room temperature

Typical Applications

O-Rings

Diaphragms

Capping

Rubber Rollers

Connector packaging

Other electrical parts

ClassVI certification

General Information				
Features	Low viscosity			
	Workability, good			
	Fast curing			
	Good tear strength			
Uses	Electrical components			
	Diaphragm			
	Roller			
	Shield			
	Connector			
Agency Ratings	FDA not rated			
	USP Class VI			
Processing Method	Liquid Injection Molding (LIM)			
Physical	Nominal Value	Unit		
Specific Gravity	1.13	g/cm³		
Hardness	Nominal Value	Unit		
Durometer Hardness	41			
Elastomers	Nominal Value	Unit		
Tensile Stress (100% Strain)	1.23	MPa		
Tensile Strength	9.60	MPa		
Tensile Elongation (Break)	640	%		
Tear Strength ¹	32.0	kN/m		
Compression Set (180°C, 22 hr)	6.0	%		

Thermoset	Nominal Value	Unit	
Shelf Life (32°C)	26	wk	
Post Cure Time (200°C)	4.0	hr	
Additional Information			
Press / Post Cure: Press/Post			
Uncured Properties	Nominal Value	Unit	
Curing Time	0.083	hr	
NOTE			
1.	B mould		

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