# LNPTM LUBRICOMPTM RL004S compound

### Polyamide 66

**SABIC Innovative Plastics** 

#### Message:

LNP LUBRICOMP RL004S is a compound based on Nylon 66 resin containing PTFE. Added features of this material include: Heat Stabilized. Also known as: LNP\* LUBRICOMP\* Compound RL-4040 HS

Product reorder name: RL004S

General Information			
Additive	PTFE lubricant		
	heat stabilizer		
Features	Thermal Stability		
	Lubrication		
RoHS Compliance	RoHS compliance		
Physical	Nominal Value	Unit	Test Method
Density	1.27	g/cm³	ISO 1183
Molding Shrinkage - Flow <sup>1</sup>	1.8 - 2.3	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-2/1
Tensile Stress (Break)	61.0	MPa	ISO 527-2/5
Tensile Strain (Break)	11	%	ISO 527-2/5
Flexural Modulus <sup>2</sup>	2400	MPa	ISO 178
Flexural Stress	90.0	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified
With self-dynamics	0.23		ASTM D3702 Modified
With Self-Static	0.21		ASTM D3702 Modified
Wear Factor - Washer	16.0	10^-10 in^5-min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact <sup>3</sup> (23°C)	5.0	kJ/m²	ISO 180/1A
Unnotched Izod Impact Strength <sup>4</sup> (23°C)	40	kJ/m²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature <sup>5</sup>			
0.45 MPa, unannealed, 64.0mm span	219	°C	ISO 75-2/Bf
1.8 MPa, unannealed, 64.0mm span	75.0	°C	ISO 75-2/Af
NOTE			
1.	Tensile Bar		
2.	2.0 mm/min		
3.	80*10*4		
4.	80*10*4		

5. 80\*10\*4 mm

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#### Recommended distributors for this material

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