

EnDura® Z95X

Acrylonitrile Butadiene Rubber

Precision Polymer Engineering Ltd.

Message:

Z95X is a peroxide-cured, explosive decompression resistant HNBR compound.

Z95X provides good chemical resistance to sour gas (H₂S), crude oil, lubricating agents, and oil additives, with superior resistance to carbon dioxide, water, drilling mud and amine corrosion inhibitors.

The EnDura® range of elite materials has been specifically developed for Explosive Decompression (ED) resistance in downhole, surface and subsea oilfield equipment.

The high mechanical strength and abrasion resistance of Z95X makes it particularly suitable for dynamic applications.

Key Attributes

Excellent Explosive Decompression resistance

Tested to NORSOK M-710 standard

Tested to NACE TM0187 (Sour Gas) standard

Improved resistance to weather and heat than standard nitrile grades

Good chemical resistance especially to oil and fuel

High mechanical strength

Typical Applications

Low temperature and high pressure environments

Exploration and drilling equipment

Cementing and completion equipment

Subsea valves and pumps

Blow-out preventers (BOPs)

Mud motors

Rotary lip seals

General Information			
Features	High strength		
	Good chemical resistance		
	Fuel resistance		
	Oil resistance		
	Low or no water absorption		
Uses	Pump parts		
	Ship application		
	Low temperature application		
	Valve/valve components		
	Oil/Gas Supplies		
Appearance	Black		
Hardness	Nominal Value		Test Method
IRHD Hardness	89		ASTM D1415, ISO 48
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			
50% strain	10.0	MPa	ASTM D412
100% strain	18.0	MPa	ASTM D412, ISO 37
Tensile Strength (Yield)	32.1	MPa	ASTM D412, ISO 37

Tensile Elongation (Break)	260	%	ASTM D412, ISO 37
Compression Set (150°C, 24 hr)	20	%	ASTM D395, ISO 815
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (150°C, 70 hr)	3.5	%	ASTM D412, ISO 37
Change in Ultimate Elongation in Air (150°C, 70 hr)	3.5	%	ASTM D412, ISO 37
Change in IRHD Hardness in Air (150°C, 70 hr)	2.0		ASTM D573, ISO 188
Thermal	Nominal Value	Unit	
Maximum Operating Temperature	180	°C	
Additional Information			
Minimum Operating Temperature: -25°C (-13°F)			

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