

Andur 6500 DP/Curene® 442

Polyurethane (Polyether, TDI)
Anderson Development Company

Message:

Andur 6500-DP is a polyether (PPG) based liquid, toluene diisocyanate terminated prepolymer. An elastomer with a hardness of 65 Shore D is obtained when this prepolymer is cured with Curene 442 [4,4'-methylene-bis (orthochloroaniline)]. Elastomers of lower hardness can be obtained by reaction with various polyols and their combination with Curene 442 and other diamines, or through the use of plasticizers.

General Information			
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ASTM D1505
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% strain	24.8	MPa	ASTM D412
300% strain	31.7	MPa	ASTM D412
Tensile Strength (Yield)	44.1	MPa	ASTM D412
Tensile Elongation (Break)	240	%	ASTM D412
Compression Set	42	%	ASTM D395B
Bayshore Resilience	48	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	2.0 - 3.0	min	
Demold Time (100°C)	20	min	
Post Cure Time (100°C)	16	hr	
Additional Information			

Durometer Hardness, ASTM D2240, Shore D: 62 to 67Die C Tear, ASTM D1004: 600 pliAverage Split Tear, ASTM D1938: 190 pliStoichiometry Curative Level: 95%Mix Temperature:
Andur 6500 DP: 160-180°F
Curene 442: 230-240°F

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