

Sicoflex S309

Acrylonitrile Butadiene Styrene
Ravago Group

Message:

ABS flame retardant grade PBDE free for extrusion

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage	0.30 to 0.50	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	33.0	MPa	
Break	30.0	MPa	
Tensile Strain (Break)	22	%	ISO 527-2
Flexural Modulus	2100	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-23°C	5.0	kJ/m ²	
23°C	18	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Annealed)	80.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	95.0	°C	ISO 306/A50
--	90.0	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+13	ohms · cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	30	kV/mm	IEC 60243-1
Comparative Tracking Index	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12

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