

Polytron® A35B01

Polyamide 66

Polyram Ram-On Industries

Message:

35% LONG FIBER GLASS REINFORCED BLACK NYLON 6.6 HEAT STABILIZED FOR INJECTION MOULDING APPLICATION.

General Information			
Filler / Reinforcement	Long Glass Fiber,35% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow	0.20 to 0.30	%	ASTM D955
--	0.20 to 0.30	%	ISO 294-4
Water Absorption			
Saturation	3.4	%	ASTM D570
Saturation, 23°C	3.4	%	ISO 62
Equilibrium	1.0	%	ASTM D570
Equilibrium, 23°C, 50% RH	1.0	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11500	MPa	ASTM D638, ISO 527-2
Tensile Strength (Yield)	180	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	1.7	%	ASTM D638, ISO 527-2
Flexural Modulus	11000	MPa	ASTM D790, ISO 178
Flexural Strength	280	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	23	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	70	kJ/m ²	ISO 179
Notched Izod Impact			
23°C	270	J/m	ASTM D256
23°C	21	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	250	°C	ASTM D648, ISO 75-2/A
Flammability	Nominal Value	Test Method	
Flame Rating (3.00 mm)	HB	UL 94	

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