

Aropol™ MR 642

Thermoset Polyester

Ashland Performance Materials

Message:

Ashland resins for the electrical market
Chemistry
Mixed glycol maleate resin in vinyl toluene
Performance Attributes
High reactivity. High viscosity
Comments
BMC resin for injection and compression molding

| General Information | | |
|---------------------|------------------------------------|---------|
| Features | High Reactivity | |
| | High Viscosity | |
| Uses | Electrical/Electronic Applications | |
| Forms | BMC - Bulk Molding Compound | |
| Processing Method | Compression Molding | |
| | Injection Molding | |
| Physical | Nominal Value | Unit |
| Solution Viscosity | 11000 | mPa · s |
| Optical | Nominal Value | |
| APHA Color | < 200 | |
| Uncured Properties | Nominal Value | Unit |
| Gel Time | 7.0 | min |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China


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